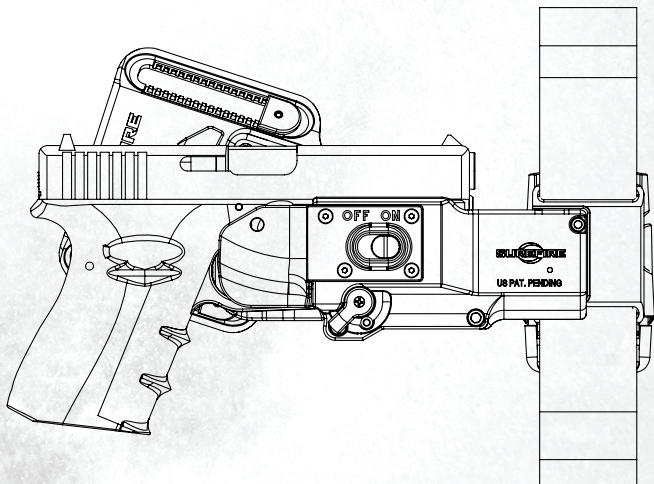


USER MANUAL



MASTERFIRE™ RAPID DEPLOYMENT HOLSTER SYSTEM



WARNING

READ THIS MANUAL CAREFULLY BEFORE USING YOUR SUREFIRE MASTERFIRE™ RAPID DEPLOYMENT HOLSTER SYSTEM

Read and understand this manual and the warnings contained in it before using your SureFire Masterfire™ Rapid Deployment Holster System. This manual explains the function and the operation of the Masterfire™ Rapid Deployment Holster System and warns of the potential dangers, including death and serious personal injury, that can result from the unsafe use of a pistol in the Masterfire™ Rapid Deployment Holster System. This manual should always accompany the Masterfire™ Rapid Deployment Holster System and be transferred with it if it is sold or loaned to another person.

Even if you are an experienced shooter, you must READ THIS ENTIRE MANUAL CAREFULLY before using your Masterfire™ Rapid Deployment Holster System because it represents a departure from the traditional bucket-style duty holster. Form and function differs greatly between the Masterfire™ Rapid Deployment Holster System and all other holster systems. It is important to become familiar with how your new Masterfire™ Rapid Deployment Holster System functions in order to become proficient in its use. It is your responsibility to adhere to all safety protocols while holstering and drawing a pistol from the Masterfire™ Rapid Deployment Holster System.

This manual gives basic instructions on the proper operation of your Masterfire™ Rapid Deployment Holster System. Your safety and the safety of others depends on you following the instructions and warnings in this manual and the constant use of safe firearms practices.

We strongly recommend that you receive proper training in the safe handling of firearms, including carrying firearms in a holster and drawing from a holster, from an accredited firearms safety program conducted by competent, qualified instructors. You should also follow a regular holster practice regime to assure the continued capabilities of both yourself and the Masterfire™ Rapid Deployment Holster System.

This manual contains several safety warnings and instructions preceded with **⚠ WARNING** OR **NOTICE**. These signal words are designed to draw your attention to important safety information. **⚠ WARNING** indicates a hazardous situation which, if not avoided, could result in death or serious personal injury. **NOTICE** addresses practices not related to personal injury, but that could result in property damage.

⚠ WARNING Failure to follow the safety information and safety instructions in this manual could result in death, serious personal injury and/or property damage.

⚠ WARNING The Masterfire™ Rapid Deployment Holster System must be used with a compatible SureFire Masterfire™ Series WeaponLight/Laser properly and securely installed on your pistol.

⚠ WARNING Always make sure that your specific pistol properly fits and is securely retained by the Masterfire™ Rapid Deployment Holster System before carrying it. Test the fit of the Masterfire

Rapid Deployment Holster System with your pistol unloaded (chamber and magazine empty). Do not place a loaded pistol in the Masterfire™ Rapid Deployment Holster System until you have personally determined that it properly fits.

⚠ WARNING The Masterfire™ Rapid Deployment Holster System cannot guarantee that your pistol is fully secure against “take aways.” Rely only on extensive training and acute, situational awareness to keep yourself and your pistol safe and secure. Use the secondary lock to further secure your pistol as appropriate under the circumstances.

⚠ WARNING Do not use the Masterfire™ Rapid Deployment Holster System unless it is properly secured on a duty belt or other reinforced belt.

⚠ WARNING Read the owner’s manual for your pistol and follow all instructions and warnings provided by the pistol manufacturer before using your pistol with the Masterfire™ Rapid Deployment Holster System. Failure to follow the pistol manufacturer’s operating instructions and warnings could lead to an unintentional discharge resulting in death or serious personal injury.

⚠ WARNING Always keep your finger off of the trigger and outside of the trigger guard when holstering and drawing your pistol.

⚠ WARNING Always activate all safeties on your pistol before holstering it.

⚠ WARNING Never cock your pistol or manipulate any parts of it while it is holstered.

⚠ WARNING Do not carry a pistol with a cartridge loaded in the chamber using the Masterfire™ Rapid Deployment Holster System unless you have received professional training for handling a loaded firearm and are willing to assume all responsibility for carrying a loaded firearm.

⚠ WARNING Only carry properly functioning pistols that meet the pistol manufacturer’s specifications in your Masterfire™ Rapid Deployment Holster System.

⚠ WARNING Always know the condition of your pistol (whether it is loaded or unloaded and whether there is a cartridge in the chamber) before holstering it.

⚠ WARNING Always engage the secondary lock when engaging in vigorous activity with your pistol holstered, such as running, climbing, or jumping.

⚠ WARNING You should hold your pistol in place in the holster when engaging in vigorous activity such as running, climbing, jumping, falling, or tumbling.

⚠ WARNING

Do not modify, alter, disassemble or remove any part from the Masterfire™ Rapid Deployment Holster System, other than pursuant to the instructions of this Manual.

NOTICE

Do not store Masterfire™ Rapid Deployment Holster System where it can be exposed to excessive heat.

If you need another copy of this manual, do not understand any of the warnings and instructions in this manual, or have any questions concerning the operation of your Masterfire™ Rapid Deployment Holster System, please contact Customer Service at:

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CHAPTER 1: INTRODUCTION

The SureFire Masterfire™ Rapid Deployment Holster System is a revolutionary product that is designed to meet the demand for high performance tactical applications.

The Masterfire™ Rapid Deployment Holster System is designed to work with almost any pistol with a rail that interfaces with the holster through a compatible SureFire Masterfire™ Series WeaponLights/Laser. The Masterfire™ Rapid Deployment Holster System indexes off of the compatible SureFire Masterfire™ Series WeaponLights, allowing the same holster to be used with several different pistol models.

The Masterfire™ Rapid Deployment Holster System has a switch that allows you to choose whether any of the SureFire Masterfire™ Series WeaponLights will be automatically turned on when you draw your pistol. In addition, the Masterfire™ Rapid Deployment Holster System will automatically turn your SureFire Masterfire™ Series WeaponLights off if it is still on when you holster your pistol.

The Masterfire™ Rapid Deployment Holster System must be used with one of the following SureFire Masterfire™ Series WeaponLights/Laser models installed on your pistol:

- X400UH-A-GN
- XH35
- X400VH-B-IRC
- X400UH-A-RD
- XH50G
- XH30
- XH50R

Note: Legacy SureFire WeaponLights are not compatible with the Masterfire™ Rapid Deployment Holster System.

The Masterfire™ Rapid Deployment Holster System is ergonomically designed to release and present your pistol for a fast draw and has a Level 3 retention with primary and secondary lock systems.

⚠ WARNING The Masterfire™ Rapid Deployment Holster System does not guarantee that your pistol cannot be removed from it if someone attempts to take it by force. Be aware of your surroundings at all times and in any situation where another person may attempt to remove your pistol from the Masterfire™ Rapid Deployment Holster System without your permission.

SUPPRESSOR COMPATIBILITY

The Masterfire™ Rapid Deployment Holster System leaves the muzzle of the pistol exposed, allowing compatible pistols with a round suppressor of 1.5" in diameter or less installed on them to be holstered.

⚠ WARNING When holstering a pistol with a suppressor attached, check to make sure that the suppressor does not prevent the cam and locking pins from properly securing the pistol in the Masterfire™ Rapid Deployment Holster System.

⚠ WARNING When carrying a pistol with a suppressor attached in the Masterfire™ Rapid Deployment Holster System, always follow the pistol manufacturer's and suppressor manufacturer's instructions for properly installing the suppressor and/or threaded barrel onto your pistol.

⚠ WARNING Only carry properly functioning suppressors that meet the suppressor manufacturer's specifications attached to the pistol in your Masterfire™ Rapid Deployment Holster System.

CHAPTER 2: COMPATIBLE PISTOLS

⚠ WARNING Always make sure that your specific pistol properly fits and is securely retained by the Masterfire™ Rapid Deployment Holster System before carrying it. Test the fit of the Masterfire™ Rapid Deployment Holster System with your pistol unloaded (chamber and magazine empty).

⚠ WARNING Do not place a loaded pistol in the Masterfire™ Rapid Deployment Holster System until you have personally determined that it properly fits. Carrying and/or holstering a pistol that is not compatible with Masterfire™ Rapid Deployment Holster System could lead to an unintentional discharge resulting in death or serious personal injury.

The Masterfire™ Rapid Deployment Holster System has been tested to confirm that it is compatible with the following pistols as they are presently designed and manufactured:

Beretta: 92 FS Vertec, 92A1, 96A1, M9A3, M9A1, M9A1 22, 92F SR 22, 92G-SD

Colt: 1911 variants with accessory rail

CZ: CZ75 SP-01 Series, CZ P-10 Series, CZ Shadow 2 Series, CZ P-07 Series, CZ P-09 Series

FN USA: FN 509, FNS series, FNX series, FN Five-seveN series

Glock (Gen 3-5): 17, 17L, 18, 19, 20, 21, 22, 23, 24, 30, 31, 34, 35, 37, 38, 44, 45

SIG SAUER: M17, M18, P226, P229, P250, P320 Series, SP2022, X5, X-Carry

Springfield Armory: XD Series, XDM Series

Additional pistols that are confirmed to be compatible with the Masterfire™ Rapid Deployment Holster System are listed on SureFire's website www.surefire.com.

Pistol manufacturers continually update manufacturing and design specifications in their quest for better products. These changes may occur one or more times within a particular pistol model year and make it difficult for proper pistol identification. Changes in pistol design can have a major effect on the safe use of the pistol in the Masterfire™ Rapid Deployment Holster System.

The addition of after market parts and modifications to your pistol may prevent it from properly fitting in, and being securely retrained by, the Masterfire™ Rapid Deployment Holster System.

SureFire, LLC specifically disclaims any responsibility, liability for, or consequences resulting from an attempt to holster and/or carry a non-compatible pistol in the Masterfire™ Rapid Deployment Holster System. If you have any questions or concerns about whether your pistol is compatible, contact SureFire before attempting to holster or carry your pistol in the Masterfire™ Rapid Deployment Holster System.

DETERMINING WHETHER OTHER PISTOLS ARE COMPATIBLE WITH THE MASTERFIRE™ RAPID DEPLOYMENT HOLSTER SYSTEM

If your pistol is not listed in this manual or on the supplemental list on SureFire's website surefire.com, but has a rail on which a compatible SureFire Masterfire™ Series WeaponLight is installed, you must test the fit of your pistol before carrying it in the Masterfire™ Rapid Deployment Holster System. Pistols of similar physical dimensions to those listed above may be compatible.

To determine whether your pistol is compatible with the Masterfire™ Rapid Deployment Holster System, make sure your SureFire Masterfire™ Series WeaponLight is properly and securely installed on its rail. Then, after confirming that your pistol is unloaded (chamber and magazine empty) insert it into the Masterfire™ Rapid Deployment Holster System pursuant to the instructions in Chapter 8 – Holstering a Pistol in the Masterfire™ Rapid Deployment Holster System.

If your pistol locks into place and is securely held by the Masterfire™ Rapid Deployment Holster System, check it to make sure that the trigger guard area is completely covered by the holster. Draw and holster your unloaded pistol several times to make sure that it is securely retained and properly released when drawn pursuant to the instructions in Chapter 7 – Drawing a Pistol in the Masterfire™ Rapid Deployment Holster System.

⚠ WARNING SureFire does not warrant that pistols not listed in the Manual or on its website are compatible with the Masterfire™ Rapid Deployment Holster System. If you choose to carry another pistol you are responsible for confirming that it is safe to do so before holstering a loaded pistol.

CHAPTER 3: BELT INSTALLATION AND ADJUSTMENT

⚠ WARNING Do not use the Masterfire™ Rapid Deployment Holster System unless it is properly secured on a duty belt, a reinforced belt designed for firearm use or a compatible holster mounting platform.

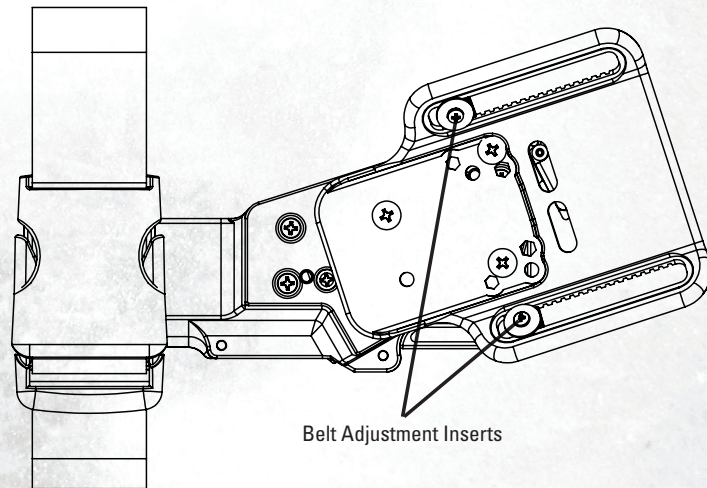
⚠ WARNING Do not adjust the belt loop inserts with a loaded pistol in the Masterfire™ Rapid Deployment Holster System.

The Masterfire™ Rapid Deployment Holster System must be securely installed on a duty belt or other reinforced belt before using it. Two belt loop adjustment inserts are installed on the belt interface that help to reduce or eliminate any excessive play between the belt interface and the belt. The belt interface accommodates belts up to 2.5" wide.

To install the Masterfire™ Rapid Deployment Holster System on your belt, follow the instructions below:

1. Install the Masterfire™ Rapid Deployment Holster System on your belt by inserting the end of the belt through the rear belt slot and out through the front belt slot.
2. Using a Phillips head screwdriver, loosen the screw on each of the two belt adjustment inserts by turning them counterclockwise (no more than two full turns).

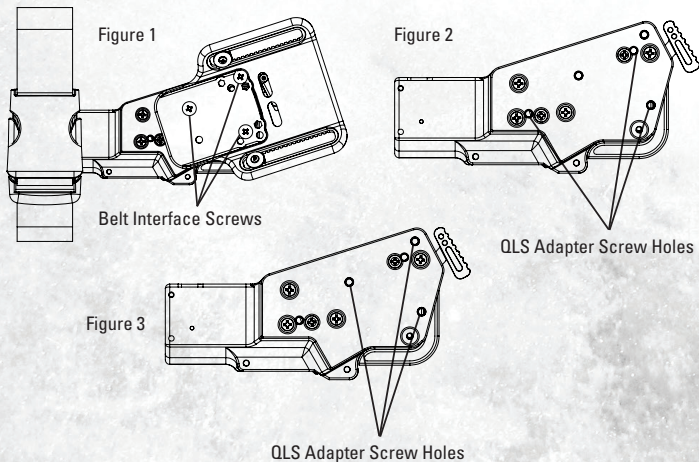
3. Position the Masterfire™ Rapid Deployment Holster System in the desired location on your belt. Move the belt adjustment inserts upwards until they are secure against the bottom of your belt, making sure that they are both in the same position.
4. Once the belt adjustment inserts are in the proper position, secure them in place by using a Phillips head screwdriver to turn the screws clockwise until they are secure.



Belt Adjustment Inserts

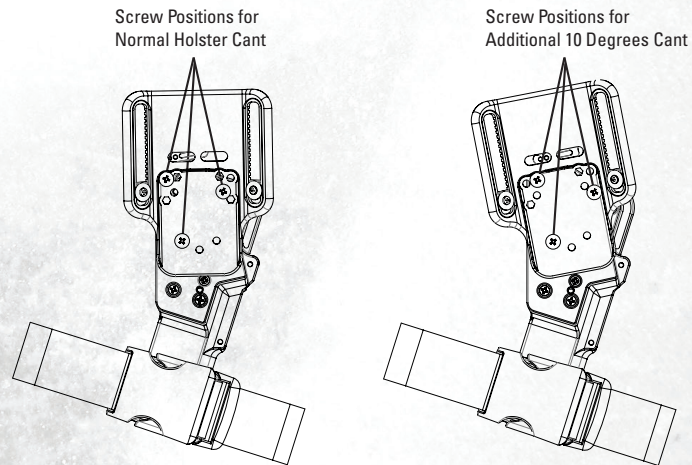
Note: Included 8-32 x 5/8" truss head screws (3) are for attaching a Safariland QLS, WeaponLight RTI, Blackhawk and other manufacturer's attachment systems.

1. Remove the three factory belt interface screws and belt interface from Masterfire holster (Figure 1)
2. Align QLS adapter with holes (Figure 2)
3. Align G-CODE and Blackhawk adapters with holes (Figure 3)
4. Insert 8-32 x 5/8" truss head screws into brass inserts and tighten.



ADJUSTING HOLSTER CANT (SUREFIRE BELT INTERFACE ONLY)

1. Remove the top two holster mount screws and loosen the bottom one using a medium sized Phillips screw driver.
2. Cant the holster rearwards 10 degrees until the top two screw holes align with the holes in the holster.
3. Tighten all three screws. **DO NOT OVERTIGHTEN.**



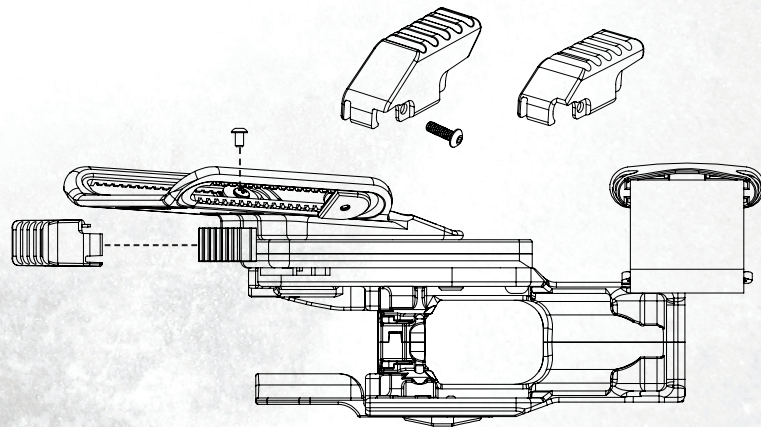
CHAPTER 4: PRIMARY LOCK EXTENSION INSTALLATION

⚠ WARNING Do not install the primary lock extension with a loaded pistol in the SureFire Masterfire™ Rapid Deployment Holster System.

Two primary lock extensions of different heights are included with the SureFire Masterfire™ Rapid Deployment Holster System that can be used to adjust the height of the primary lock release to make it easier to reach by those with shorter thumbs. Only one of the primary lock extensions can be used at a time. If you have difficulty depressing the primary lock with your Masterfire™ Rapid Deployment Holster System installed on your belt, select the primary lock extension that best approximates the amount of additional height you need to easily depress the primary lock and install it as follows:

1. Position the hole in the primary lock extension toward the belt interface (the side of the holster facing the belt).
2. Hook the rear of the primary lock extension over the rear of the primary lock and roll it forward and down until the primary lock extension snaps onto primary lock pad.
3. Check to determine whether you can easily depress the primary lock with this extension installed. If you believe the other primary lock extension would fit you better, remove the primary lock extension you have installed by rotating the front of it upwards and backwards with your thumb.
4. Once you have installed the primary lock extension that best fits you, secure it in place with the retaining screw.

5. To install the retaining screw, insert it through the front oval shaped hole on the back side of the belt interface and into the round hole in the primary lock extension and turn the screw clockwise with the included 1/16" hex wrench until it is snug. Do not overtighten.



CHAPTER 5: WEAPONLIGHT ACTUATOR SWITCH OPERATION

⚠ WARNING Always practice using the light/laser activation system of your SureFire Masterfire™ Rapid Deployment Holster System with an unloaded (chamber and magazine empty) pistol. Do not insert a loaded pistol in your Masterfire™ Rapid Deployment Holster System until you are fully familiar and comfortable with its operation.

The SureFire Masterfire™ Rapid Deployment Holster System features a patent pending WeaponLights/laser activation system.

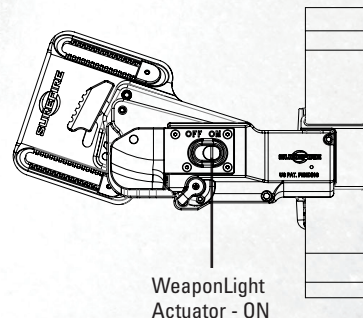
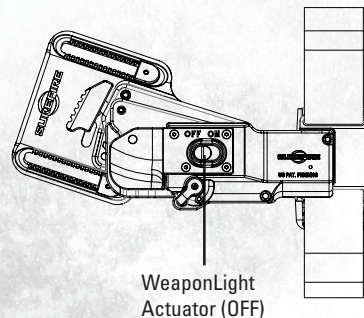
When the WeaponLights Actuator switch on the side of the holster is moved down into the **ON** position, the SureFire Masterfire™ Series WeaponLights/Laser will automatically be turned on when you draw your pistol, if the WeaponLights and/or laser is enabled.

Note: Either the light and/or laser (as applicable) will be turned on when you draw your pistol, depending on the setting you have enabled on your SureFire Masterfire™ Series WeaponLights/Laser. If you have the light/laser disabled on your SureFire Masterfire™ Series WeaponLights/Laser, it will not be automatically turned on when you draw your pistol from the Masterfire™ Rapid Deployment Holster System.

When the switch on the side of the holster is moved up into the **OFF** position, the SureFire Masterfire™ Series WeaponLights/Laser will not be turned on when you draw your pistol.

The WeaponLights Actuator switch can be moved to the **ON** or **OFF** position either before or after you insert your pistol into the Masterfire™ Rapid Deployment Holster System. The position of the WeaponLights Actuator switch at the time you draw your pistol determines whether or not the SureFire Masterfire™ Series WeaponLights/Laser will be automatically turned on.

When a pistol is holstered in the Masterfire™ Rapid Deployment Holster System, the SureFire Masterfire™ Series WeaponLight/Laser will be automatically turned off, regardless of whether the WeaponLight Actuator is in the **ON** or **OFF** position.



CHAPTER 6: LEG STRAP INSTALLATION & REMOVAL

LEG STRAP INSTALLATION:

1. Remove hook & loop retaining strap and set aside.
2. Remove male buckle from female buckle.
3. Remove male buckle from leg strap.
4. Insert leg strap through leg strap bracket openings with non-slip lining faced out in relation to the leg strap bracket.
5. Pull leg strap through the leg strap bracket until female buckle is 1-2 inches from bracket.
6. Insert leg strap through male buckle.
7. Adjust leg strap to thigh and position it at a comfortable height and tightness on the thigh.
8. Secure the loose end of the leg strap with the hook & loop retaining strap.



LEG STRAP & LEG STRAP MOUNT REMOVAL:

1. Remove hook & loop leg strap loop and set aside.
2. Remove male buckle from female buckle.
3. Remove male buckle from leg strap.
4. Pull leg strap out of leg strap bracket.
5. Use a medium size Phillips head screw driver to remove (2) screws that attach the leg strap mount to the holster.

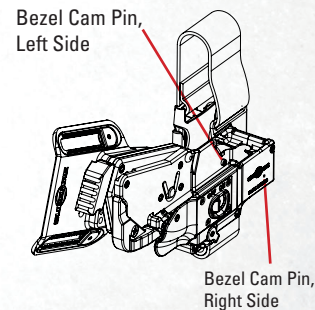
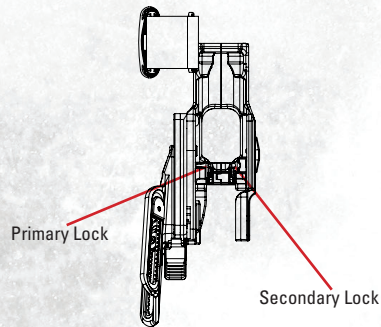
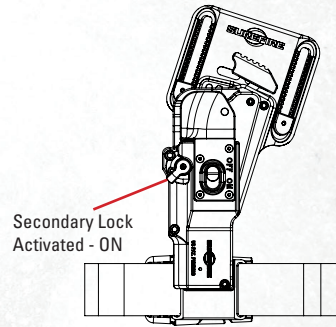
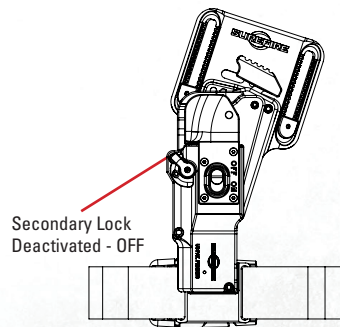
CHAPTER 7: DRAWING A PISTOL

⚠ WARNING

Always keep your finger off of the trigger and outside of the trigger guard when drawing your pistol.

1. If the secondary lock is engaged, you must first rotate it upwards to retract the secondary lock pin before the pistol can be unholstered.
2. With the secondary lock disengaged, securely grip the handle of your pistol and fully depress the primary lock release with your thumb.
3. While keeping the primary lock release fully depressed, draw the pistol up and out of the holster until it is fully clear of the holster.
4. Draw the pistol from the Masterfire™ holster. A slight, forward rotation of the pistol will ensure that the primary lock pin has been cleared.

Note: Applying forward pressure to a holstered pistol before the primary lock release is depressed will preload the primary lock pin. The primary lock release will not be able to overcome this pressure to retract the primary lock pin. If you preload the primary lock pin, stop applying forward pressure to the holstered pistol and depress the primary lock release.



CHAPTER 8: HOLSTERING A PISTOL

⚠ WARNING The Masterfire™ Rapid Deployment Holster System must be used with a compatible SureFire Masterfire™ Series WeaponLights/Laser properly installed on your pistol.

⚠ WARNING Always make sure that your specific pistol properly fits and is securely retained by the Masterfire™ Rapid Deployment Holster System before carrying it. Test the fit of the Masterfire™ Rapid Deployment Holster System with your pistol unloaded (chamber and magazine empty).

⚠ WARNING Do not place a loaded pistol in the Masterfire™ Rapid Deployment Holster System until you have personally determined that it properly fits. Carrying and/or holstering a pistol that is not compatible with Masterfire™ Rapid Deployment Holster System could lead to an unintentional discharge resulting in death or serious personal injury.

⚠ WARNING Always keep your finger off of the trigger and outside of the trigger guard when holstering your pistol.

⚠ WARNING Always practice holstering with your pistol unloaded (chamber and magazine empty). Do not holster a loaded pistol until you are fully familiar and comfortable with the operation of the Masterfire™ Rapid Deployment Holster System.

⚠ WARNING Always ensure that your pistol is properly and securely locked into place with the primary lock fully engaged.

To holster a compatible pistol with a SureFire Masterfire™ Series WeaponLights/Laser properly installed, follow the instructions below:

1. Ensure that the secondary lock is disengaged (in the upwards position).
2. Align the cam slots on the sides of the bezel of the SureFire Masterfire™ Series WeaponLights with the two metal cam pins on the right and left sides of the bottom interior of the holster.
3. With the cam pins in the holster aligned in the cam slots on the sides of the bezel of the SureFire Masterfire™ Series WeaponLights, rotate your pistol rearward against the holster to lock it in place. *Note: If you properly inserted your pistol, you should hear an audible “click” when the pin from the primary lock on the belt side of the holster snaps into place.*
4. If Level 3 retention is required, rotate the secondary lock downward to extend the pin from the secondary lock inside the other side of the holster (opposite the belt) and lock it into place.

Note: If the secondary lock is engaged (in the downward position) you cannot holster your pistol. See diagram on following page.

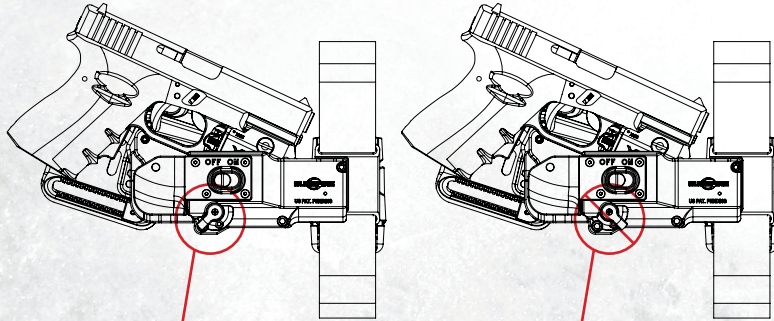
CHAPTER 9: GUN COVER INSTALLATION & REMOVAL

GUN COVER INSTALLATION:

1. Index gun cover into holster pin slots and slide into place.
2. Insert gun cover tab into holster near the thumb lock.
3. Insert collet into holster hole on the opposite panel.
4. Use a small Phillips screw driver to tighten included screw into collet. DO NOT OVERTIGHTEN.

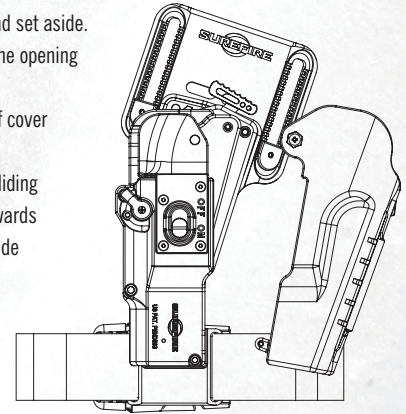
GUN COVER REMOVAL:

1. Remove small Phillips head screw and set aside.
2. Grasp the top of the gun cover near the opening and gently pull away from holster.
3. Pull gun cover tab on opposite side of cover out of the holster slot.
4. Separate gun cover from holster by sliding the gun cover out of the pin slots upwards towards belt loops until guide pins slide out of the holster's pin slots.



CORRECT

INCORRECT



CHAPTER 10: FIREPAK ATTACHMENT & REMOVAL

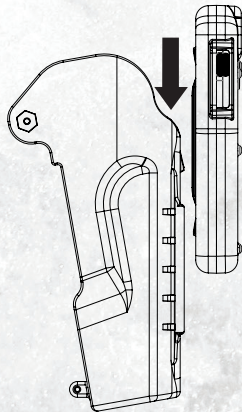
THE FIREPAK CAN BE INSTALLED ONTO THE FRONT OF THE PRO GUN COVER

FIREPAK ATTACHMENT:

1. Position the FIREPAK upright or downward at the top of the gun cover slots.
2. Align the male rails of the FIREPAK to the female rails of the gun cover and slide FIREPAK down until it clicks into place.

FIREPAK REMOVAL:

1. Firmly push FIREPAK upwards off of gun cover slots.



CHAPTER 11: HOLSTER MAINTENANCE

As the user of the SureFire Masterfire™ Rapid Deployment Holster System, it is your responsibility to regularly check your holster, SureFire Masterfire™ Series WeaponLights, and pistol for proper fit and function.

If the Masterfire™ Rapid Deployment Holster System or any of its parts become worn, loose, broken, or ill fitting, immediately cease use of the holster and contact a customer service representative at SureFire by calling (800) 828-8809.



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Revision C 2-2020

71-01-1020

HD1-R, HD1-L, HD1-L-TN, HD1-R-TN, HD1-L-PRO,
HD1-L-TN-PRO, HD1-R-PRO, HD1-R-TN-PRO

